

Date: Thursday, 10/18/2007 8:03:07 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 35206		
Estimate Number	: 11492		
P.O. Number	: N/A	Part Number	: D2444
This Issue	: 10/18/2007 S.O. No. : N/A	Drawing Number	: D2444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 33795	Material	: N/A
Written By	: _____	Due Date	: 10/24/2007
Checked & Approved By	: <u>AD 07.10.18</u>	Qty:	10 Um: Each
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26906	Lanyard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Lanyard

Qty	Part Number	Description	Batch
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1	D2690-6	Lanyard	
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B31191 (X)

PB 35225 (94)

07/11/02 (104)

2.0	BLRS002	Pip Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pip Pin

Qty	Part Number	Description	Batch
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1	BLRS-002	Pip Pin	
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M102160 (6X)

M106005 (44)

07/11/02 (10)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444

SAD 07-11-04 (104)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

C 07/11/05 (X10) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST, 33

(X10)

07/11/05 CU

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/11/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/18/2007 8:03:07 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 35206

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



18

Comment: FINAL INSPECTION/W/O RELEASE

Rea 11/06

Job Completion



C207111/05

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

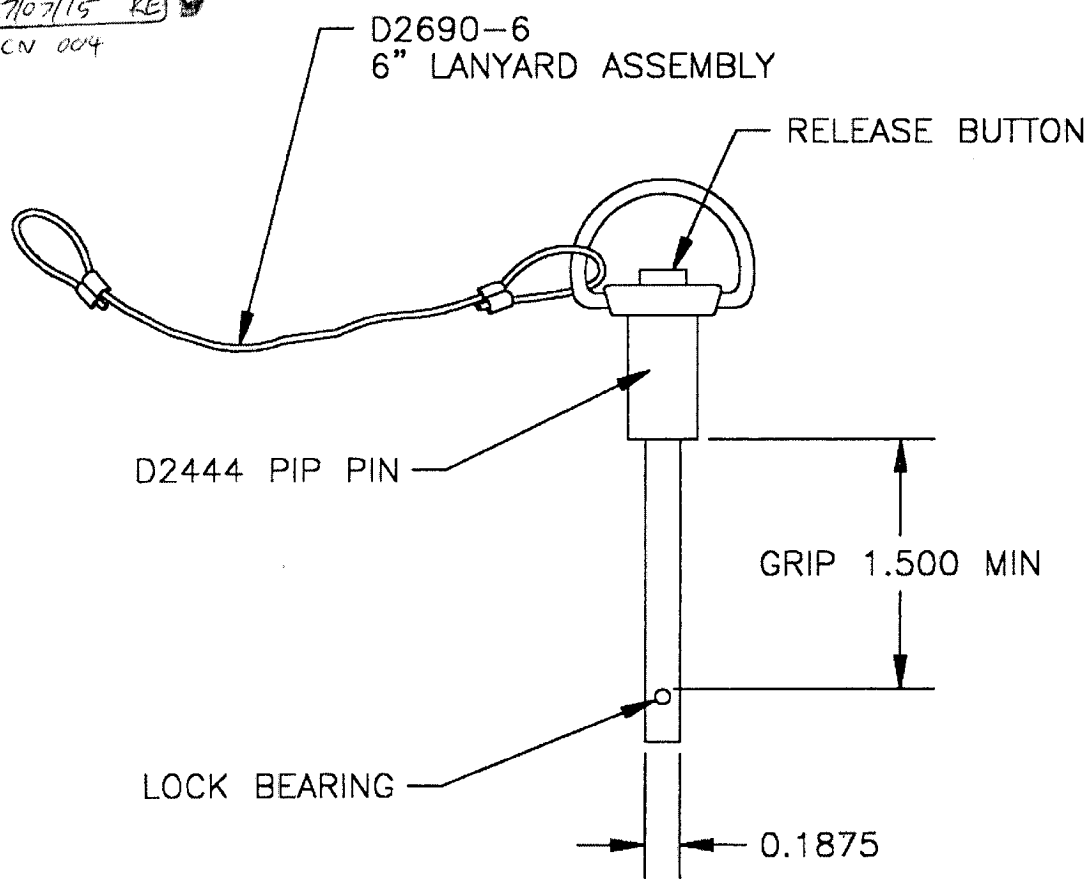
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15		TITLE PIP PIN	SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED
07/07/15 KE
ECN 004



LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35206